Work Order ID 78655

110 Packaging

Packaging

78655



Page 1 January-12-12 8:57:19 AM Item ID: D412-742-013 Accept *N900040100* Setup Start LI/P **Revision ID:** Float Skidtube Installation Item Name: Start Date: 12/01/2012 Start Qty: 1.00 **Cust Item ID: Required Date:** 02/02/2012 Req'd Qty: 1.00 **Customer:** Reference: Run Process Plan: M.L.J Date: 12 01 \ Tooling: **Approvals:** Date: Date: SPC (Y/N): Date: Sequence ID/ Operation Set Up/ Tool ID Tool # Plan Accept Reject Reject Insp. **Work Center ID Description** Qty **Run Hours** Code **Qty** Number Stamp Draw Nbr **Revision Nbr** В DSI 9517 IIN D412-742 Ε 100 0.00 DOCUMENT CONTROL *100* 0.00 Memo Document Control Photocopy bluefile and create labels per PPP D412-742-013 CHG007 110 Pick Kit 0.00

0.00

Memo

W/O:			V	VORK ORDER CHANG	ES				£
DATE	STEP	r PRC	OCEDURE CH	IANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
									
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rait NO		esolution:							
	n'			DER NON-CONFORMA				Date:	
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DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Section Description Chief Eng	ion B Sign Date			Approval Chief Eng	Approval QC Inspector
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Work Ord January-12-12		6655		*786	355*						Page
Item ID: Revision ID: Item Name:	D412-742-0 U/R Float Skidtub			Accept	*N900	040	100	ገ* ፡	Setup Sta	IV	S1* S2*
Start Date: Required Date Reference:	12/01/2012 e: 02/02/2012	Start Qty: 1.00 Req'd Qty: 1.00	*1* *1*		Cust Item I Customer:	ID:				1 4	. 12
Approvals:	Process Pla	ın:	Date:	Tooling:	D:	ate:	_	F	Run Sta	I <i>Л</i>	R1*
	QC:		Date:		D:	ate:			Sto	^p *N	R2*
Sequence ID/ Work Center	ID	Operation Description QC4-100% Inspect kits	for completeness	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 QC Quality Control		Мето		0.00				- /7/		· - 97	26
*130		Packaging		0.00				L	1,1,		

Packaging

Packaging

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Quality Control

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Location:

QC21- Final Inspection - Work Order Release 0.00

Identify and pack for shipping as per PPP D412-742-013

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ROUT

0.00

12/11/2 U MF 12-01-26

Page 2

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W/O:			W	ORK ORDER CHANG	ES			<i>5.</i>
DATE	STEP	PRO	OCEDURE CH	ANGE	Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Cat	egory:	_ NCR: Yes I	No DQA:	Date: _	
	R	esolution:					Date: _	
NCR:		\	WORK ORI	DER NON-CONFORMA	NCE (NCR			
DATE	STEP	Description of NC Section A	Initial	Corrective Action Section Description	on B Sign &	Verification	Approval	Approval
		Section A	Chief Eng	Chief Eng	Date	Section C	Chief Eng	QC Inspector
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January-12-12 8:57:23 AM

Work Order ID: 78655

78655

Parent Item:

D412-742-013

D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 12/01/2012

Required Date: 02/02/2012

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP Rev: A05.10.13New Issue KJ/JLM

IPP Rev:B 06-06-08 As per DSI9336 JLM IPP RevC 07-12-03 ECN

1072 DD verified by:JLM

IPP Rev:D 08-09-08 ecn 08-510 DD verified by:EC

Manufactured

IPP Rev:E 09-01-23 as per DSI9441 DD verified by:EC IPP RevF: add AN4C7A DD 10.01.13 verified by:EC IPP Rev:G 11.11.01 as per

DSI9517 REV.B DD verified by:EC

	Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date S Issued	Status
	*D412-742-043 *D412-742		Manufactured	No			110	Each	0.0000	**	B75	2090		
1	Replacement Float Skidtube D2571 *D2571* Saddle, Fwd Out 205		Manufactured	No			110	Each	9.0000	**				

17	D2572
. / //	*D0570*
W ^u I	"ロスカイノ"
,	Saddle, Fwd In 205

Location	<u>Loc</u>	<u>Qty</u>	Loc Code
ST425		-11	
76438		1	
ST433		20	
77446		8	
	110	Each	2.0000

Location	Loc Qty	Loc Code
ST433	2	
71107	2	

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W/O:			WC	RK ORDER CHANGE	ES			
DATE	STEP	PR	OCEDURE CHA	NGE	Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approva QC Inspecto
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Part No		PAR #:	Fault Cate	gory:	NCR: Yes	No DQA:	Date: _	
	Re	solution:	Disposition	n:	QA: N/C Clo	osed:	Date: _	
NCR:			WORK ORD	R NON-CONFORMA	NCE (NCR)		
DATE	STEP	Description of NC			Section B on Sign &		Approval	Approval
		Section A	Initial Chief Eng	Action Description Chief Eng	Date	Section C	Chief Eng	QC Inspector
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January-12-12 8:57:23 AM							Page
Vork Order ID: 78655	*7	'8655*			-	,,	
Parent Item: D412-742-013)412-742-0	112*				
Parent Item Name: Float Skidtube Installation	•) - / - / - / - (, , ,		s	tart Date: 12/01/2012	Required Date: 02/02/2012
- N					5	Start Qty: 1.00	Required Qty: 1.00
Manufacture *D2573*	i No		110	Each	1.0000	** 1577287	
addle, Aft Out 205		Location	L	c Oty	Loc Code		
		ST423		-12			_
		ST434		13			_
0074		77287		1		ſ <u>`</u> , ——	-
2574 , Manufacture * D2574 * addle, Aft In 205	l No		110	Each	1.0000	** 77286	, <i>S</i>
addic, Att ii 203		Location	Lo	c Oty	Loc Code		/
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Manufacture FD2876* addle Spacer	l No		110	Each	57.0000	** 502	
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and the state of t		76949		57		2	_

> Location Loc Oty Loc Code ST020 57 50

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l		·							
Part No		PAR_#:	Fault Cate	gory:	_ NCR: Yes	No DQ	A:	Date: _	
	R	esolution:	Disposition	n:	_ QA: N/C C	losed:		Date: _	
NCR:			WORK ORDE	ER NON-CONFORMA	ANCE (NC	R)			
		Description of NC		Corrective Action Section	ion B Sign		cation	Approval	Approval
	J	Section A	Initial Chief Eng	Action Description Chief Eng	Date		ion C	Chief Eng	QC Inspector
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January-12-12 8:57:23 AM

Work Order ID: 78655

78655

Parent Item:

D412-742-013

D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 12/01/2012 Start Qty: 1.00

Required Date: 02/02/2012

Required Qty: 1.00

D3403-1-

Manufactured

No

110

110

110

Each 40.0000

Loc Code

0.0000

Manufactured No

Manufactured

Location

ST017

Location

ST041

Manufactured No

No

70696 76213 110

Loc Qty

Loc Qty

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166 166

Each

Loc Qty

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15 25

Each

166.0000 Each

Loc Code 54.0000

Location ST054 73310 77611 Loc Code

W/O:			V	VORK ORDER CHANG	ES				
DATE	STEP	PRO	CEDURE CH	IANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	•	PAR #:	Fault Ca	tegory:	_ NCR: Yes	No DQ	A:	Date: _	
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DATE	STEP	Description of NC	t 223 - 1	Corrective Action Section	on B Sign		cation	Approval	Approval
<i>DA</i> (2	0.2.	Section A	Initial Chief Eng	Action Description Chief Eng	Date		ion C	Chief Eng	QC Inspector
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Picklist Print January-12-12 8:57:23 AM								Page 4
Work Order ID: 78655		*7	8655*					
Parent Item: D412-742-013 Parent Item Name: Float Skidtube In	nstallation	*D	412-742-0	13*			eart Date: 12/01/2012	Required Date: 02/02/2012
AN4C6A	Purchased	No		110	Each	364.0000	tart Qty: 1.00 \(\) 16 16	Required Qty: 1.00
Bolt			Location	Lo	c Qty	Loc Code		
			FG 103344		4 4			-
			ST356 116704		360		<i>7</i> 6	- - -·
AN4C53A	Purchased	No	119328 119749	110	152 200 Each	21.0000	**	
Bolt			Location ST361 119688 119861	<u>Lo</u>	21 1 20	Loc Code		- -
AN4C52A BOLT	Purchased	No	117601	110	Each	87.0000	** pl	1/250
5051			Location	Lo	e Oty	Loc Code		
			ST361 117688		87 7		. /	-

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Part No		PAR #:	Fault Cate	jory:	NCR: Yes	No DQ	A:	Date: _	
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NCR:			WORK ORDE	R NON-CONFORMA	NCE (NCR)		11111	
DATE	CTED	Description of NC	Description of NC Corrective Action				cation	Approval	Approvai
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Secti		Chief Eng	QC Inspector
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Work Order ID: 78655		*7	3655*				
Parent Item: D412-742-013 Parent Item Name: Float Skidtube I	nstallation		412-742-0	13*		start Date: 12/01/2012	Required Date: 02/02/2012
AN6C12A	Purchased	No		110 Eac		Start Qty: 1.00	Required Qty: 1.00
AN6C12A	Fulchased	140		110 Eac	h 118.0000	, ** Z	
			<u>Location</u> ST341 <u>119749</u>	Loc Qty 118 43	<u>Loc Code</u>	8	·
D3672-3.2 *D3672-3*	Manufactured	No	119862	75 110 Eac	h 868.0000	** 32 32	_
Phenolic Washer			Location ST060 64176	<u>Loc Qtv</u> 868 180	<u>Loc Code</u>		_
			73487 76278	188 500		332	
AN960C416L	Purchased	No		110 Eacl	0.0000	32 32	- /)
*AN960C416I *	V#2(14	90043	ar			** MITE	29(\$
*D3672-9 *D3672-9* Phenolic Washer	Manufactured	No		110 Eacl	184.0000	**	/
•			Location ST060	<u>Loc Qtv</u> 184 184	Loc Code	4	_
NASTI49C0632R) *NAS1149C0632R WASHER	Purchased	No		110 Each	145.0000		/250
·			Location ST297 118006 119736	Loc Oty 145 45 100	Loc Code	8	

W/O:		WORK ORDER CHANGES										
DATE	STEP	PRO	OCEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
Part No	·	PAR #:	Fault Cated	jory:	NCR: Yes	No DQA:		_ Date: _				
	Re	esolution:	Disposition	1:	QA: N/C Clo	sed:		Date:				
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DATE	STEP	Description of NC		Corrective Action Section		Verifica	tion	Approval	Approval			
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,	Work Order ID: 78655		*7	8655*					
]	Parent Item: D412-742-013			412-742-0	10*				
]	Parent Item Name: Float Skidtube Inst	allation	1,	41/-/4/-()	11.5		•	tart Date: 12/01/2012	B
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1	. 🔨							Start Qty: 1.00	Required Qty: 1.00
M-1	D3672-11 \	Manufactured	No		110	Each	551.0000	1 8 / 8/	
1	*D3672-11*							** ~	
I	Phenolic Washer								
				Location	<u>L</u>	oc Oty	Loc Code	'	
	•			ST060		551			
				58046		51		$\langle Z \rangle$	
-1	. Ja			77483		500			
// 1	MS21043-4	Purchased	No		110	Each	1,038.000	29 29)
η,	*MS21043-4*						•	**]/	. 11 -
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	var.			<u>Location</u>		a a Otro	I C- I	7	•
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				104603		40		 :	
				ST300		470		29	
				118686		470			
				ST301		528			
				119309		32			
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\\\ \		Manufactured	No		110	Each	28.0000	(8, 8/)	
1	*D3403-3*							**	
E	Bushing							<u> </u>	
				Location	<u>L</u> e	oc Qty	Loc Code		
				ST042		28			
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				<u>Location</u>	L	oc Oty	Loc Code		
				ST478		8			
				62227		2			
				77000		6			

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W/O:			V	ORK ORDER CHANG	ES							
DATE	STEP	PRO	OCEDURE CH	ANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
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Part No	:	PAR #:	Fault Ca	tegory:	NCR: Yes No DQA: Date:							
	R	esolution:	Disposit	ion:	_ QA: N/C C	losed:		Date: _				
NCR:			WORK OR	DER NON-CONFORMA	NCE (NCI	7)						
DATE	OTED	Description of NC	Corrective Action Section		Verifica	ation	Approval	Approval				
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Picklist Print Page 7 January-12-12 8:57:23 AM Work Order ID: 78655 *78655* Parent Item: D412-742-013 *D412-742-013* Parent Item Name: Float Skidtube Installation Start Date: 12/01/2012 **Required Date:** 02/02/2012 Start Qty: 1.00 Required Qty: 1.00 Manufactured No 110 10.0000 Each ** Loc Qty Location Loc Code ST423 65703 ST474 76999 Purchased No 110 Each 279.0000 Location Loc Qty Loc Code ST356 279 109.147 279 Manufactured No 110 Each Manufactured No 110 48.0000 Each

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 33519
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 ST042
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W/O:			W	ORK ORDER CHANGES					
DATE	STEP	PRO	CEDURE CH	ANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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		esolution:							
NCR:		W	ORK ORE	DER NON-CONFORMANO	CE (NCR	1)			
DATE	OTED	Description of NC	Corrective Action Section B		Verific	ation	Approval	Approval	
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Secti		Chief Eng	QC Inspector
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Picklist Print January-12-12 8:57:23 AM									Page 8
Work Order ID: 78655		*786	55*						
Parent Item: D412-742-013			2-742-(112*					
Parent Item Name: Float Skidtu	be Installation	1 /4 1	/-/4/-(11.5		St	art Date: 12/01/	2012	Required Date: 02/02/2012
							start Qty: 1.00	\cap	Required Qty: 1.00
D3456-1	Manufactured	No		110	Each	75.0000	**	<i>l)</i>	
Washer		Loc	<u>ation</u>	<u>Lo</u>	e Qty	Loc Code	1		
		FG			7				
			25701		7				
		ST0			50				
			77486		50				
		., ST0			18		er.		
			66848 71165		3 2				
1			73493		13		7		
AN3C37A	Purchased	No		110	Each	128.0000	**	1	
BOLT		Loo	ation		- 04-	1 6 . 1	🗸	1	
		ST3		Lo	c Oty	Loc Code			
		313	116874		128 11				
			117010		2				
			118709		50				
			119324		25				
AN3C40A	D11	Nie	119531	110	40	C# 0000	-		
AN3C40A	Purchased	No		110	Each	67.0000	** 19	llaus	P
BOLI		Loca	ation	Log	e Oty	Loc Code			•
		ST3:	54		67				
			112454		17				
			114442		50				

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W/O:			WC	RK ORDER CHANG	ES			
DATE	STEP	PR	OCEDURE CHA	NGE	Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	•	PAR #:	Fault Cate	gory:	_ NCR: Yes I	No DQA:	Date: _	
		olution:						
NCR:		,	WORK ORDE	ER NON-CONFORMA	ANCE (NCR)			
DATE	STEP	Description of NC		Corrective Action Section		Verification	Approval Chief Eng	Approva
	0.2.	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C		QC Inspecto
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Picklist Print January-12-12 8:57:23 AM								Page 9
	pe Installation		8655* 412-742-0	13*			art Date: 12/01/2012	Required Date: 02/02/2012
AN3C41A	Purchased	No		110	Each	162.0000	art Qty: 1.00 **	Required Qty: 1.00
DOL!			Location FG 103324 ST354 119324 119530 119673	<u>Lo</u>	4 4 158 48 60 50	<u>Loc Code</u>	1	
AN3C42A BOLT	Purchased	No		110	Each	49.0000	**	
(AN3C43A).	Purchased	No	Location ST354 106176 117763 118131 119673	<u>Lo</u> 110	49 1 3 20 25 Each	<u>Loc Code</u> 39.0000		
AN3C43A	Turchased			110	Lucii		** 121,	lau sl
			Location ST354 114455 118387	<u>Loc</u>	39 8 6	Loc Code		

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Part No	•	PAR #:	Fault Cate	gory:	NCR: Yes	No DQA:		_ Date: _	
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NCR:		,	WORK ORD	ER NON-CONFORMA	NCE (NCR)				
DATE	CTED	Description of NC	Corrective Action Section		Verifica	tion	Approval	Approval	
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section		Chief Eng	QC Inspector
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Picklist Print January-12-12 8:57:23 AM								Page 10
Work Order ID: 78655		*786	55*					
Parent Item: D412-742-013			2-742-0	112*				
Parent Item Name: Float Skidtube	Installation	1 /4 1	/-/4/-(, , , ,			t Date: 12/01/2012	Required Date: 02/02/2012
AN3C46A	Purchased	No		110	Each	87.0000	rt Qty: 1.00	Required Qty: 1.00
AN3C46A						ţ	**	
		Loc	cation	Loc (<u>Oty</u>	Loc Code	/	
		ST	355		87			yes
			118758		17			_
			119673		50			_
AN960C10L NAS1149C03	Purchased	No	119861	110	20 Each	0.0000	26 26	-
*AN960C10I *						4	** M1197	36
washer MS21043-3	Purchased	No		110	Each	1,273.000	13 13	^
MS21043-3	1 urchased	110		110	Lacii	,	** M119961	st 12/124
1741		Loc	cation	Loc C	<u>Oty</u>	Loc Code		
		FG			72		 -	_
			103691		72			_
		ST3			662			-
		ST3	119901		662			-
		S13	411		530			

B3591/ Qtg 2

ATE STEP PROCEDURE CHANGE By Date Qty Chief Eng/Prod Mg/Prod M								
STEP	PR	OCEDURE CHA	NGE	Ву	Date (Qty Chief	Eng/	Approva QC Inspector
<u> </u>				<u> </u>				
):	PAR #:	Fault Cate	gory:	NCR: Yes	No DQA :	Da	te: _	
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		WORK ORDI	ER NON-CONFORMA	NCE (NCR)			
STEP	Description of NC							
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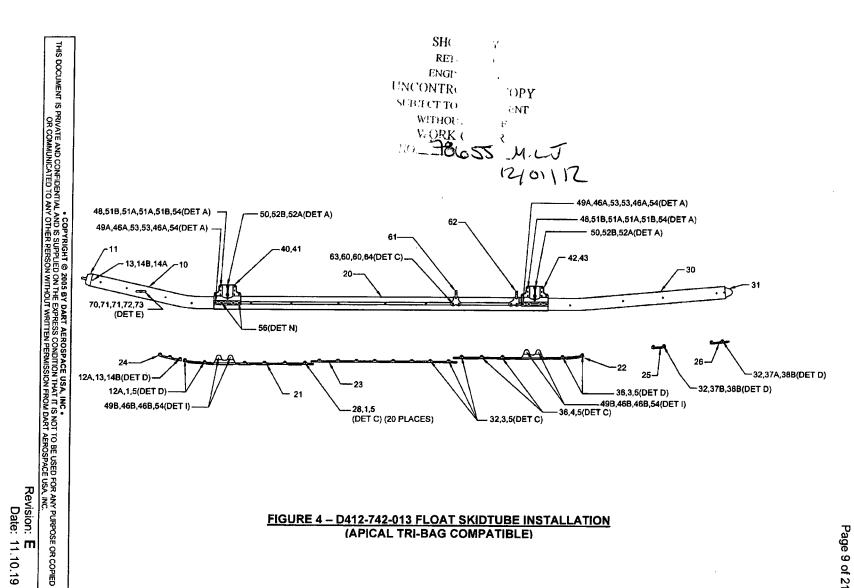


FIGURE 4 – D412-742-013 FLOAT SKIDTUBE INSTALLATION (APICAL TRI-BAG COMPATIBLE)

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NCR:			WORK ORDE	R NON-CONFORMA	NCE (NCR)			
		Description of NC			on B	verilicalio		1 Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Sectio	n C	Chief Eng	QC Inspector
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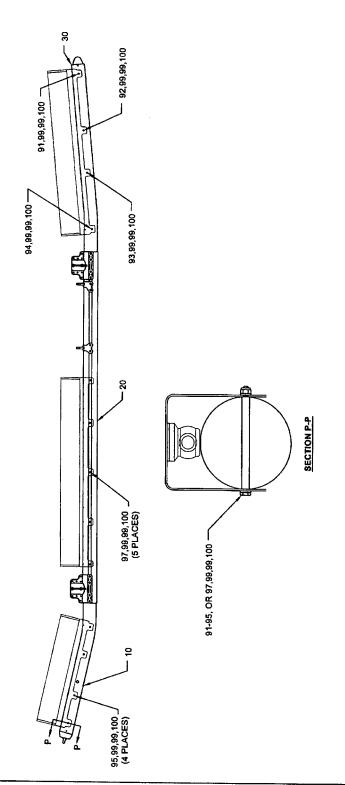


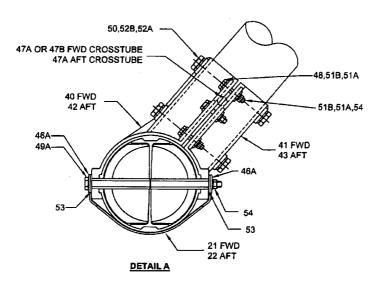
FIGURE 5 – D412-742-013 FLOAT BAG ATTACHMENT BOLTS AND LOCATIONS (APICAL TRI-BAG COMPATIBLE)

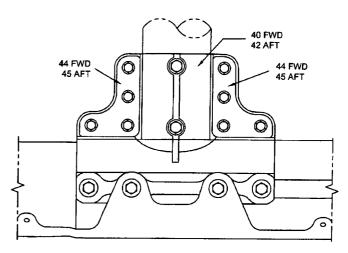
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DATE	STEP	PRO	OCEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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		_							
Part No	:	PAR #:	Fault Cate	gory:	NCR: Yes	No DQ	A:	Date: _	
	Resolution: Dispos			n:	_ QA: N/C CI	N/C Closed: Date:			
NCR:			WORK ORD	ER NON-CONFORMA	NCE (NCF	l)			
		Description of NC		Corrective Action Section		Verific	cation	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8 Date	Secti	ion C	Chief Eng	QC Inspector
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DETAIL B

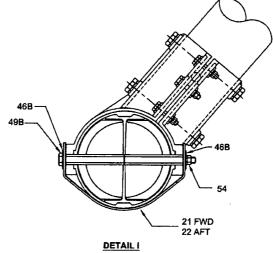


FIGURE 6 - D412-742-011/-013 DETAILS

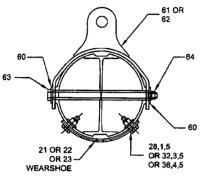
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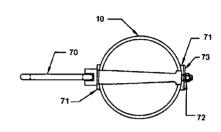
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		Description of NC	Corrective Action		Section B Verificat		cation	on Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	k Sect	ion C	Chief Eng	QC Inspector
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21 OR 22 OR 24 OR 25 OR 26 WEARSHOE 12A,13,14B OR 12A,1,5 OR - 36,3,5 OR 34,37B,38B OR 32,37A,38B

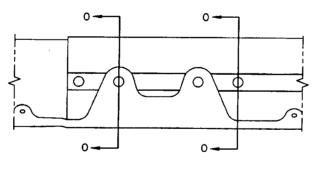


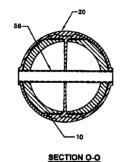
DETAIL E
(NOTE THAT ITEM 71 NOT REQUIRED WITH OEM/PMA FLOATS)

DETAIL C

DETAIL D

- 10 OR 30





DETAIL N

FIGURE 7 - D412-742-011/-013 DETAILS

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W/O:									
DATE	STEP	PRO	OCEDURE CHAI	IGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	:	PAR #:	Fault Categ	jory: N	CR: Yes	No DQA	A:	Date:	
	Resolution:		Disposition: QA: N/C Closed: Date:						
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		. Section A	Chief Eng	Chief Eng	Date				
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DART AEROSPACE USA, INC.

IIN-D412-742

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(CONTINUED FROM PAGE 19)

item	- Qty	Qty Part Number -043	Description
40	1	D2571	SADDLE, FWD OUTSIDE
41	1 1	D2572	SADDLE, FWD INSIDE
42	1	D2573	SADDLE, AFT OUTSIDE
43	1 1	D2574	SADDLE, AFT INSIDE
44	2	D2876	SADDLE SPACER
45	2	ID2877	SADDLE SPACER I
46A	8	D3403-1	BUSHING.)
46B	8	ID3403-5	BUSHING I
47A\	4	D2747	SET SCREW!
47B\	2	D3533-1	SET SCREW:
48 (16	AN4C6A	BOLT
49A	4	AN4C52A	BOLT
49B	4	AN4C53A	BOLT
_50 \	8	AN6C12A	BOLT
51A	. 32	D3672-3	WASHER (REPLACES NAS1515H4L)
51B	32	AN960C416L	WASHER
52A (8	D3672-9	WASHER (REPLACES NAS1515H6L)
52B \	8	. AN960C616L	WASHER
_ 53 \	8	D3672-11	WASHER (REPLACES NAS1515H7L)
54	24	MS21043-4	B 44 477
55 (AN4C7A	BOLT;
56	(2	₹ D3591-1	BUSHING 1
			
60 C	8	D3403-3	BUSHING)
61 \		D3405-041	GHW LUG
62 \	1	D3405-043	GHW LUG!
63	4	AN4C47A	BOLT
641	4	MS21043-4	NUT
70 N	1	D3407-041	TOW RING:
71	2	1D3417-3	WASHER
72 \	1	MS21043-4	NUT \
73 1	Cr. San. 4 spin.or.	D3456-1	'WASHER)
91\	1	AN3C37A	BOLT i
92	1	1 AN3C40A	BOLT
93	1	AN3C41A	BOLT
94 1	1	AN3C42A	BOLT
95 (4	AN3C43A	BOLT.
97 :		AN3C46A	BOLT
99 、	26	AN960C10L	WASHER
100%	13	MS21043-3	NUT

*DENOTES PART IS INCLUDED WITH D3391-043 ASSEMBLY ABOVE **DENOTES THAT PART IS INCLUDED WITH ASSEMBLY ABOVE

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5.2 D412-742-013 (APICAL TRI-BAG) Float Skidtube Installation Parts List

Item	Qty - √-013	Qty -043	Part Number	Description
	X		D412-742-013	FLOAT SKIDTUBE INSTALLATION
	. 1	X	D412-742-043	FLOAT SKIDTUBE
			C	• • • • • • • • • • • • • • • • • • • •
		1	D3391-043	412 FLOAT SKIDTUBE
1		*24	*AN3C4A	*BOLT
3		*10	*AN3C6A	*BOLT
4		*4	*AN3C7A	*BOLT
5		*38	*AN960C10L	*WASHER
21		*1	*D4095-041	*WEARSHOE (REPLACES D3564-1)
22		*1	*D4095-043	*WEARSHOE (REPLACES D3564-3)
23		*1	*D4095-045	*WEARSHOE (REPLACES D3564-5)
10		*1	*D3391-021	*412 FORWARD TUBE
11		**1	**D3401-041	**TOW CAP
12A		**10	**AELS-1032-225	**INSERT (REPLACES NAS1330S3KB166)
13		**10	**AN3C4A	**BOLT
14A		**4	**D3672-1	**WASHER (REPLACES NAS1515H3L)
14B		**10	**AN960C10L	**WASHER
24		**1	**D4095-051	**WEARSHOE (REPLACES D3564-13)
20		*1	*D3391-023	*412 MID TUBE
28		**20	**AELS-1032-130	**INSERT (REPLACES NAS1330S3KB116)
30		*1	*D3391-025	*412 AFT TUBE
25		**1	*D4095-049	**WEARPAD (REPLACES D3537-1)
26		**1	*D4095-047	**WEARPAD (REPLACES D3537-7)
31		**1	**D2646	**AFT CAP
32		**14	**AELS-1032-130	**INSERT
36		**8	**AELS-1032-225	**INSERT (REPLACES NAS1330S3KB366)
37A		**6	**AN3C4A	**BOLT
37B		**4	**AN3C5A	**BOLT
38A		**2	**D3672-1	**WASHER (REPLACES NAS1515H3L)
38B		**10	**AN960C10L	**WASHER

(CONTINUED ON PAGE 20)

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